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Sub A1
1. A wiper comprised of sheet material having two opposing faces and six edges.
  2. The wiper of Claim 1 wherein the six edges are of substantially equal length.
  3. The wiper of Claim 1 wherein the sheet material is selected from the group consisting of: knitted, woven, and nonwoven fabrics.
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Sub A2
  4. The wiper of Claim 1 wherein the sheet material is knitted fabric comprised of filament synthetic yarn.
  5. An apparatus for dispensing a plurality of six-sided sheet material wipers comprising a receptacle having a cross-sectional area which exceeds the area of the face of said wipers.
  - 10 6. The apparatus of Claim 5 wherein the receptacle is cylindrical in form.
  7. The apparatus of Claim 5 wherein the receptacle has a removable cover.
  8. The apparatus of Claim 5 wherein the receptacle is a bag comprised of flexible sheet material.
  9. The apparatus of Claim 8 wherein the bag is closable.
  - 15 10. The apparatus of Claim 9 wherein the bag is closable by incorporation of a tongue-and-groove mechanism.
  11. A method of dispensing six-sided wipers made of sheet material comprising:  
stacking a plurality of said wipers in a receptacle.
  12. The method of Claim 11 wherein the receptacle has a cross-sectional profile which  
20 exceeds the surface profile of said wipers.
  13. The method of Claim 11 wherein the receptacle is cylindrical in form.

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14. The method of Claim 11 wherein the receptacle has a removable cover.
15. The method of Claim 11 wherein the receptacle is a bag comprised of flexible sheet material.
16. The method of Claim 15 wherein the bag is closable.
- 5 17. The method of Claim 16 wherein the bag is closable by incorporation of a tongue-and-groove mechanism.
18. A method of manufacturing six-sided wipers from sheet material comprising:  
cutting a plurality of hexagonal forms from the sheet material, wherein the  
forms are oriented such that adjacent forms share common edges.
- 10 19. The method of Claim 18 wherein the step of cutting a plurality of said hexagonal forms is accomplished by means selected from the group consisting of: sonic, laser, hot air, and hot knife mechanisms.
20. The method of Claim 18 further comprising the step of:  
laundering the wipers.
- 15 21. The method of Claim 18 further comprising the step of:  
assembling the wipers into groups of a predetermined quantity.
22. The method of Claim 18 further comprising the step of:  
packaging the wipers.
23. The method of Claim 18 further comprising the step of:  
laundering the wipers.
- 20 24. The method of Claim 18 further comprising the step of:

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saturating the wipers with a liquid solvent.

25. A method of manufacturing six-sided wipers from sheet material comprising:
- cutting one or more rows of uniform hexagonal forms from the material, each such row comprising a plurality of said hexagonal forms oriented such that successive forms within each row share a common side.
26. The method of Claim 25 wherein the step of cutting one or more rows of uniform hexagonal forms further comprises:
- cutting multiple rows of uniform hexagonal forms, each successive row offset a distance equal to one-half the distance between parallel edges of said hexagonal forms oriented such that each hexagonal form in a row shares one common side with each of two adjacent forms in the succeeding row.

ADD A3